Issue 2015.08.28 Revision 2022.12.12

Safety Data Sheet (SDS)

Section 1 - CHEMICALS AND COMPANY IDENTIFICATION

Chemical Identifier Ink-K119/Ink-1119K Product Code JP-K119/1119K

Reference Number 42

Name of Supplier Hitachi Industrial Equipment Systems Co.,Ltd.

Address 1-1 Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken,

316-8502 Japan

Company Contact IJP ink Group, Marking Systems and Hoist Systems Division

Phone Number +81-294-36-8682 Fax Number +81-294-36-8975

Mail Address ogino-masahiko@hitachi-ies.co.jp

Emergency Phone

Number

+81-294-36-8682

Recommended Use Industrial ink jet printers

Section 2 - HAZARDS IDENTIFICATION

GHS Classification of the Chemical

Physicochemical Flammable liquids Category 2

Health Hazards Acute toxicity (Inhalation: vapour) Category 4

Skin corrosion/irritation Category 2

Serious eye damage/eye irritation Category 2A Specific target organ toxicity (single exposure) Category 2(blood kidney central nervous system)

Specific target organ toxicity (single exposure)
Category 3(narcotic effect respiratory tract irritation)

Specific target organ toxicity (repeated exposure)

Category 1 (nervous system)

Specific target organ toxicity (repeated exposure) Category 2(liver blood kidney urinary bladder)

Environmental Hazards Hazardous to the aquatic environment, short-term

(acute) Category 2

Other hazards than mentioned above are Not classified

or Classification not possible.

GHS Label Elements

Pictograms



Signal Word Hazard Statements Danger

s H225 Highly flammable liquid and vapour

H315 Causes skin irritation

H319 Causes serious eye irritation

H332 Harmful if inhaled

H335 May cause respiratory irritation H336 May cause drowsiness or dizziness

H371 May cause damage to blood, kidney, central

nervous system

H372 Causes damage to nervous system through

prolonged or repeated exposure

H373 May cause damage to liver, blood, kidney, urinary bladder through prolonged or repeated exposure

H401 Toxic to aquatic life

Precautionary Statements

Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.(P210)

Keep container tightly closed.(P233) Ground and bond container and receiving equipment.(P240)

Use explosion-proof electrical, ventilating and lighting equipment.(P241)

Use non-sparking tools.(P242)

Take action to prevent static discharges.(P243)

Do not breathe

dust/fume/gas/mist/vapours/spray.(P260)

Avoid breathing

dust/fume/gas/mist/vapours/spray.(P261) Wash hand thoroughly after handling.(P264) Wash eye thoroughly after handling.(P264) Do not eat, drink or smoke when using this

product.(P270)

Use only outdoors or in a well-ventilated area.(P271)

Avoid release to the environment.(P273) Wear protective gloves/protective clothing/eye

protection/face protection.(P280)

Response

IF ON SKIN: Wash with plenty of soap and

water.(P302+P352)

IF ON SKIN or hair: Take off immediately all contaminated clothing. Rinse skin with water or shower.(P303+P361+P353)

IF INHALED: Remove person to fresh air and keep comfortable for breathing.(P304+P340)

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing (P305+P351+P338)

IF exposed or concerned: Call a doctor.(P308+P311)

Call a doctor if you feel unwell.(P312) Get medical advice and attention if you feel unwell.(P314)

Specific treatment.(P321)

If skin irritation occurs: Get medical advice/attention.(P332+P313) If eye irritation persists: Get medical advice/attention.(P337+P313)

Take off contaminated clothing and wash it before

reuse.(P362+P364)

In case of fire: Use appropriate media to

extinguish.(P370+P378)

Store in a well-ventilated place. Keep container tightly Storage

closed.(P403+P233)

Store in a well-ventilated place. Keep cool.(P403+P235)

Store locked up.(P405)

Disposal Dispose of contents and container in accordance with

local, regional and national regulations (to be

specified).(P501)

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

Distinction of Substance or Mixture

Mixture

ENCS No./ISHL No. CAS RN Chemical Name or Generic | Concentration or Its | Formula

Name	Ranges (%)		ENCS No.	ISHL No.	
Methyl ethyl ketone	75-less than 85	CH3CH2CO CH3	(2)-542	Registered	78-93-3
Chromium and its compounds	3-5	_	Trade	Registered(Trade secret)	-

Section 4 - FIRST AID MEASURES

Inhalation IF INHALED: Remove to fresh air and keep at rest in a

position comfortable for breathing.

IF exposed or concerned: Call a doctor.

Skin Contact IF ON SKIN (or hair): Remove/Take off immediately all

contaminated clothing. Rinse skin with water/shower.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice and

attention.

Specific treatment.

IF exposed or concerned: Call a doctor.

Eye Contact IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to

do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF exposed or concerned: Call a doctor.

Ingestion Rinse mouth.

IF SWALLOWED: Call a doctor if you feel unwell.

IF exposed or concerned: Call a doctor.

Section 5 - FIRE FIGHTING MEASURES

Suitable Extinguishing Use extinguishing agent suitable for type of surrounding

fire.

When dust occurs, use dry sand.

Unsuitable Extinguishing Cylindric water.

Media

Media

Specific Hazards in Case of Risk of producing harmful gases such as carbon monoxide. Avoid inhalation of smoke or gases.

Specific Fire Fighting Fight fire from upwind position if possible

Keep away from sources of ignition and use appropriate

extinguishing media.

Prohibit unauthorized staff from entering the area

around the fire.

Keep unnecessary people away.

Special Protective Use goggles in combination with dust mask, and another

Equipment and Precautions protections as appropriate to situation.

for Fire Fighters

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and

Methods and Equipment for

Emergency Procedures

Use goggles in combination with dust mask, and another

protections as appropriate to situation.

Large spills :Evacuate area. Ensure adequate ventilation.

Environmental Precautions Do not discharge into the drains, surface waters or

ground water directly. No information available

Containment and Cleaning Up

Prevention Measures for Keep away from sources of ignition and prepare

Secondary Accidents extinguishing media.

Section 7 - HANDLING AND STORAGE

Handling	Technical Measures	Provide ventilation system and use necessary personal protective equipment as described in "Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION"	
		Ground/bond container and receiving equipment. Use only non-sparking tools. Use explosion-proof electrical/ventilating/lighting.	
		Take precautionary measures against static discharge.	
		Use local exhaust ventilation in case of production of fume or mist. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.	
	Precautions for Safe Handling	Keep cool.	
		Do not breathe dust/fume/gas/mist/vapours/spray.	
		Wear protective gloves/eye protection/face protection.	
		Do not eat, drink or smoke when using this product.	
	Prevents Handling of Incompatible Substances or Mixtures	Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Refer to "Section 10 - STABILITY AND REACTIVITY".	
Storage	Conditions for Safe Storage	Refer to "Section 10 - STABILITY AND REACTIVITY".	
	Otorage	Store locked up. Store container tightly closed in well-ventilated place.	

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Point

	Japan Administration	Exposure Limits (Japan	Exposure Limits (ACGIH)	
	Level	Society for		
		Occupational Health)		
Methyl ethyl ketone	200ppm	200ppm(590mg/m3)	TWA 200 ppm, STEL 300 ppm	
Chromium and its compounds	-	0.5mg/m3 as Cr3+	-	
Engineering Controls		Use local exhaust ventilation in case of production of fume or mist.		
		Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.		
		Use explosion-proof electrical equipment and prevent from static electrocity.		
Personal Protective Equipment	Respiratory Protection	If necessary, wear respiratory protection.		
	Hand Protection	Wear protective gloves.		
	Eye/Face Protection	Wear eye protection/face protection.		
	Skin and Body Protection	Wear protective clothing.		
tion 9 - PHYSICAL AND C	HEMICAL PROPERTIES			
Physical State		Liquid		
Form		_iquid		
Colour		Black		
Odour		Solvent odor		
Melting Point/Freezing		−86.4°C (as 2−Butanone)		
D				

Boiling Point or Initial

Boiling Point and Boiling

Ranges

Flammability

Lower and Upper Explosion Lower Limit

Limit / Flammability Limit

Auto-Ignition Temperature

Flammability

79.6 °C (as 2-Butanone)

1.8vol% (as 2-Butanone)

Upper Limit 11.5vol% (as 2-Butanone)

-4.6°C (Tag Closed Cup) 505°C (as 2−Butanone)

Decomposition No data available

Temperature

Flash Point

pH No data available

Kinematic Viscosity 3.7mm2/s

Solubility water: 29g/100mL (20°C) (as 2-Butanone)

Partition Coefficient : n- 0.29(as 2-Butanone)

Octanol/Water

Vapour Pressure 10.5kPa (20°C) (as 2-Butanone)

Density and/or Relative 0.87

Density

Relative Gas Density 2.41 (Air=1, as 2-Butanone)

Particle Characteristics No data available

as Methyl ethyl ketone

Melting Point/Freezing -86.4°C

Point

Boiling Point or Initial 79.6°C

Boiling Point and Boiling

Ranges

Density and/or Relative 0.8061

Density

Section 10 - STABILITY AND REACTIVITY

Reactivity Does not react dangerously under nomal conditions.

Chemical Stability Stable under normal conditions of use.

Possibility of Hazardous Flammable

Reaction

Conditions to Avoid There is a risk of explosion due to impacts, friction, flame and other

source of ignition.
No data available

Incompatible Substances or No data availal

Mixtures

Hazardous Decomposition No data available

Products

Other Data No data available

Section 11 - TOXICOLOGICAL INFORMATION

Acute Toxicity Oral Classified as Category 5 since ATE is more than

2000(mg/kg).

Classification not possible since lots of the concentrations of unknown ingredients.
Classification not possible since lots of the

Dermal Classification not possible since lots of the concentrations of unknown ingredients.

Inhalation (gas)

Does not fall under gas based on GHS definitions.

(vapour)

Classified as Category 4 since ATE is 2500 to

20000(ppmV). (dust and mist)

Unable to classify due to insufficient data.

Skin Corrosion/Irritation Classified as Category 2 since the sum of Category 2

ingredients is more than 10%.

Serious Eye Damage/Eye

Irritation

Respiratory Sensitization

Skin Sensitization

Germ Cell Mutagenicity

Carcinogenicity

Reproductive Toxicity

Specific Target Organ Toxicity (Single Exposure)

Specific Target Organ Toxicity (Repeated Exposure)

Aspiration Hazard

Section 12 - ECOLOGICAL INFORMATION

Hazardous to the Aquatic Environment, Short-Term

(Acute)

Hazardous to the Aquatic Environment, Long-Term

(Chronic) Ecotoxicity

Persistence Bioaccumulative Potential

Classified as Category 2A since the sum of 10 × (Eye

Category 1 + Skin Category 1) is more than 10%.

Classification not possible since lots of the concentrations of unknown ingredients.

Classification not possible since lots of the

concentrations of unknown ingredients.

Classification not possible since lots of the

concentrations of unknown ingredients.

Classification not possible since lots of the

concentrations of unknown ingredients.

(Reproductive toxicity)

Classification not possible since lots of the concentrations of unknown ingredients.

(Reproductive toxicity, effects on or via lactation)

Unable to classify due to insufficient data. Classified as Category 2(kidney) since one of the Category 2(kidney) ingredients is more than 10%.

Classified as Category 2(blood) since one of the Category 2(blood) ingredients is more than 10%.

Classified as Category 2(central nervous system) since one of the Category 2(central nervous system) ingredients is more than 10%.

Classified as Category 3(narcotic effect) since the sum of Category 3(narcotic effect) ingredients is more than

Classified as Category 3(respiratory tract irritation) since the sum of Category 3(respiratory tract irritation) ingredients is more than 20%.

Classified as Category 1(nervous system) since one of the Category 1(nervous system) ingredients is more than 10%

Classified as Category 2(liver) since one of the Category 2(liver) ingredients is more than 10%. Classified as Category 2(blood) since one of the Category 2(blood) ingredients is more than 10%.

Classified as Category 2(nervous system) since one of the Category 2(nervous system) ingredients is more than 10%.

Classified as Category 2(kidney) since one of the Category 2(kidney) ingredients is more than 10%.

Classified as Category 2(urinary bladder) since one of the Category 2(urinary bladder) ingredients is more than

Unable to classify due to insufficient data.

Classified as Category 2 since the sum of (M × 10 × Category 1) + Category 2 ingredients is more than 25%.

Classification not possible since lots of the concentrations of unknown ingredients.

No data available No data available No data available

Mobility in Soil

Hazardous to the Ozone

Layer

No data available

Unable to classify due to insufficient data.

Section 13 - DISPOSAL CONSIDERATIONS

Residual waste

Because waste materials such as liquid waste, paper towels used to wipe it up, or empty containers are flammable combustible materials, the section on "specially controlled industrial waste(Flammable waste oil)" from the Waste Management and Public Cleaning Law (Waste Management Law) is applicable.

Either appropriately process in accordance with Waste Management and Public Cleaning Law, or commission a contractor licensed for transport or disposal of industrial waste requiring special management.

Do not let wastewater, etc. used for cleaning machinery or containers flow directly onto the groundor in to the culverts. For waste materials generated by wastewater treatment, incineration, etc. either carry out processingin accordance with the Waste Management and Public Cleaning Law and related laws and regulations, or commission a licensed vendor to do so.

When incinerating of waste materials, etc., do not use an incinerator without cleaning equipment, as harmful gas will be generated.

Clarify the contents of waste materials and entrust disposal to a waste disposal company.

Contaminated containe Empty containers should be treated as industrial wastes and not allowed to contain waste.

Section 14 - TRANSPORT INFORMATION

International Regulations

Regulatory

Conform to the provisions of IMO.

Information by Sea

UN No. 1210

Proper Shipping Name PRINTING INK RELATED MATERIAL

Class 3 Packing Group II

Marine Pollutant Not applicable Liquid Substance Not applicable

Transported in Bulk According to MARPOL 73/78, Annex II, the IBC

Code

Conform to the provisions of ICAO/IATA.

Regulatory Information by Air

UN No. 1210

Proper Shipping Name PRINTING INK RELATED MATERIAL

Class 3 Packing Group II

Regulations in Japan

Regulatory Complies with the Fire Service Act.

Information by Road

Regulatory Conform to the provisions of the Ship Safety Law.

Information by Sea

UN No. 1210

Proper Shipping Name PRINTING INK RELATED MATERIAL

Class 3 Packing Group II

Marine Pollutant Not applicable Liquid Substance Not applicable

Transported in Bulk According to MARPOL 73/78, Annex II, the IBC

Code

As far as we know, the information that is listed here is accurate. However, the above-mentioned suppliers or their

subsidiaries shall not be liable for the accuracy or completeness of the information described above.

Information by Air

Regulatory

UN No. 1210

Proper Shipping Name PRINTING INK RELATED MATERIAL

Class Π Packing Group 130

Emergency Response Guide Number

Section 15 - REGULATORY INFORMATION

Industrial Safety and Health

Ordinance on the Prevention of Organic Solvent Poisoning Paragraph 1 Article 1 part 4 (Second-class organic solvents, etc.),

Conform to the provisions of the Civil Aeronautics Law.

Enforcement Ordinance 2 of Appendix 6

the standards for work environment monitoring Article 65 part 2-1

Dangerous or Harmful Substances Subject to Be Indicated their Names, etc.

(Article 57 part 1, Order Article 18 part 1 and 2, Attached Table9)

Dangerous Substances -Flammable substances(Order Article Appended Table 1 part 4)

Hazardous Substances to be notified in terms of Whose Names, etc .(Article 57 part 2, Order Article 18 part 2-1and part 2, Attached Table9)

Chromium and its compounds (excluding Chromic acid, Dichromic acid and its salts)(Number: 142) (1%-10%) Methyl ethyl ketone (Number: 570) (80%–90%)

Materials for special medical examinations and current handling workers(Industrial Safety and Health Act66 2 and Order for Enforcement of Industrial Safety and Health Act Article 22 (i))

Poisonous and Deleterious Substances Control Act Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the **Environment and Promotion** of Improvements to the

Not applicable

Not applicable

Act on the Regulation of Manufacture and Evaluation of Chemical Substances

Management Thereof

Priority Assessment Chemical Substances(Article 2 part 5)

Water Pollution Prevention

Act

Narcotics and

Fire Service Act

Psychotropics Control Act Foreign Exchange and

Foreign Trade Act

Hazardous Materials Category IV inflammable liquids Class I

petroleums non water-soluble Packing Group II

Specified substances (article 2, paragraph 4 of the Act, article 3 of

the Enforcement Ordinance)

raw materials for Narcotics or Psychotropics(Appended Table IV part

9, Order Article 4)

Import Trade Control Order Appended Table I part 16

Import Trade Control Order Appended Table II (Import Approval)

Ship Safety Law Flammable liquids(Order Article 3,Appended Table I) **Aviation Law** Flammable liquids(Order Article 194,Appended Table I)

Section 16 - OTHER INFORMATION

Industrial Safety and Health Act

Second-class organic solvents, etc.contain more than 5% of Secondclass organic solvents.

In the "15. Applicable laws" column, the materials for which label and SDS will be mandated are also listed. (Substance without a decree number.) Reiwa based on 0111 No. 1 from the Kiankahatsu, on January 11, 2022.)

2-butanone and methyl ethyl ketone, MEK and ethyl methyl ketone are the same substances.

Act on the Regulation of Manufacture and Evaluation of Chemical Substances

We have a Priority Assessment Chemical Substance posting threshold of 0.1% or more.

The posting of a Priority Assessment Chemical Substance in SDS is as of November 2019 as an effort.

Foreign Exchange and Foreign Trade Act

Foreign Exchange and In law, printing inks are not approved for export

Fire Service Act Poisonous and Deleterious Substances Control

The flash point of Class I petroleums is less than 21 $^\circ\,$ c. The deleterious substances is only applicable to the material, and

the mixture is non-applicable.

RoHS Specified Substance Concentration

Act

Substances treated as equipment are exempt from this law. Cd<100ppm Pb, Hg, Cr(VI), PBB, PBDE, DEHP, DBP, BBP, DIBP <1000ppm

Allowable concentration Standards Cited Literature TLV-TWA: Threshold Limit Values-Time Weighted Average STEL (Short Term Exposure Limit

JIS Z7253:2019

- 1) International Chemical Safety Cards
- 2) National Institute of Technology and Evaluation (NITE), Japan
- 3) Site for Safe Workplace by $\mbox{ Ministry of Health, Labour and Welfare, Japan}$

4) EZSDS (JCDB)

Additional Information about This Product:

To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.