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Safety Data Sheet (SDS) Section 1 - CHEMICALS AND COMPANY IDENTIFICATION **Chemical Identifier** Ink-1108Y/Ink-108Y 1108Y/JP-108Y Product Code **Reference Number** 33 Hitachi Industrial Equipment Systems Co.,Ltd. Name of Supplier Address 1-1 Higashitaga-cho 1-chome, Hitachi-shi, Ibaraki-ken, 316-8502 Japan **Company Contact** IJP ink Group, Marking Systems and Hoist Systems Division Phone Number +81-294-36-8682 Fax Number +81-294-36-8975 ogino-masahiko@hitachi-ies.co.jp Mail Address **Emergency Phone** +81-294-36-8682 Number **Recommended Use** Industrial ink jet printers Section 2 - HAZARDS IDENTIFICATION GHS Classification of the Chemical Physicochemical Flammable liquids Category 2 Health Hazards Acute toxicity (Inhalation: vapour) Category 4 Skin corrosion/irritation Category 2 Serious eye damage/eye irritation Category 2A Specific target organ toxicity (single exposure) Category 2(kidney) Specific target organ toxicity (single exposure) Category 3(narcotic effect respiratory tract irritation) Specific target organ toxicity (repeated exposure) Category 1 (nervous system) Other hazards than mentioned above are Not classified or Classification not possible. **GHS Label Elements** Pictograms Signal Word Danger Hazard Statements H225 Highly flammable liquid and vapour H315 Causes skin irritation H319 Causes serious eye irritation H332 Harmful if inhaled H335 May cause respiratory irritation H336 May cause drowsiness or dizziness H371 May cause damage to kidney H372 Causes damage to nervous system through prolonged or repeated exposure **Precautionary Statements** Prevention Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.(P210) Keep container tightly closed.(P233) Ground and bond container and receiving equipment.(P240) Use explosion-proof electrical, ventilating and lighting equipment.(P241) Use non-sparking tools.(P242)

| | Take action to prevent static discharges.(P243) |
|----------|--|
| | Do not breathe dust/fume/gas/mist/vapours/spray.(P260) |
| | Avoid breathing dust/fume/gas/mist/vapours/spray.(P261) |
| | Wash hand thoroughly after handling (P264) |
| | Wash eye thoroughly after handling.(P264) |
| | Do not eat, drink or smoke when using this product.(P270) |
| | Use only outdoors or in a well-ventilated area.(P271) |
| | Wear protective gloves/protective clothing/eye protection/face protection.(P280) |
| Response | IF ON SKIN: Wash with plenty of soap and water.(P302+P352) |
| | IF ON SKIN or hair: Take off immediately all contaminated clothing. Rinse skin with water or shower.(P303+P361+P353) |
| | IF INHALED: Remove person to fresh air and keep comfortable for breathing.(P304+P340) |
| | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.(P305+P351+P338) |
| | IF exposed or concerned: Call a doctor.(P308+P311) |
| | Call a doctor if you feel unwell.(P312) |
| | Get medical advice and attention if you feel unwell.(P314) |
| | Specific treatment.(P321) |
| | If skin irritation occurs: Get medical advice/attention.(P332+P313) |
| | If eye irritation persists: Get medical advice/attention.(P337+P313) |
| | Take off contaminated clothing and wash it before reuse.(P362+P364) |
| | In case of fire: Use appropriate media to extinguish.(P370+P378) |
| Storage | Store in a well-ventilated place. Keep container tightly closed.(P403+P233) |
| | Store in a well-ventilated place. Keep cool.(P403+P235) |
| | |

Store locked up.(P405) Disposal Dispose of contents and container in accordance with local, regional and national regulations (to be specified).(P501)

Section 3 – COMPOSITION / INFORMATION ON INGREDIENTS Distinction of Substance or Mixture

| Distinction of Substance or Mixture | | Mixture | | | |
|--|----------------------|-----------------|-------------|------------|------------|
| Chemical Name or Generic | Concentration or Its | Formula | ENCS No./IS | SHL No. | CAS RN |
| Name | Ranges (%) | | ENCS No. | ISHL No. | |
| Methyl ethyl ketone | 70-80% | CH3CH2CO CH3 | (2)-542 | Registered | 78-93-3 |
| 2–Methoxy–1–methylethyl Acetate | 5-10% | - | (2)-3144 | Registered | 108-65-6 |
| (benzothiazol−2− ylthio)succinic acid | ≦1 | - | (5)-6053 | 8–(7)–871 | 95154-01-1 |

Section 4 - FIRST AID MEASURES

Inhalation

IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.

| Skin Contact | | IF exposed or concerned: Call a doctor. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. |
|---|------------------------------|---|
| | | IF ON SKIN: Wash with plenty of soap and water. |
| | | If skin irritation occurs: Get medical advice and attention. |
| | | Specific treatment. |
| | | IF exposed or concerned: Call a doctor. |
| Eye Contact | | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| | | If eye irritation persists: Get medical advice/attention. |
| | | IF exposed or concerned: Call a doctor. |
| Ingestion | | Rinse mouth. |
| | | IF SWALLOWED: Call a doctor if you feel unwell. |
| | | IF exposed or concerned: Call a doctor. |
| ection 5 – FIRE FIGHTING ME Suitable Extinguishing | ASURES | Use extinguishing agent suitable for type of surrounding |
| Media | | fire. |
| | | When dust occurs, use dry sand. |
| Unsuitable Extinguishing Media | | Cylindric water. |
| Specific Hazards in Case of | F | Risk of producing harmful gases such as carbon |
| Fire | | monoxide. Avoid inhalation of smoke or gases. |
| Specific Fire Fighting | | Fight fire from upwind position if possible |
| | | Keep away from sources of ignition and use appropriate extinguishing media. |
| | | Prohibit unauthorized staff from entering the area around the fire. |
| | | Keep unnecessary people away. |
| Special Protective | | Use goggles in combination with dust mask, and another |
| Equipment and Precautions for Fire Fighters | | protections as appropriate to situation. |
| for the tighters | | |
| ection 6 - ACCIDENTAL RELE | ASE MEASURES | |
| Personal Precautions, Protective Equipment and Emergency Procedures | | Use goggles in combination with dust mask, and another protections as appropriate to situation. |
| | | Large spills :Evacuate area. |
| | | Ensure adequate ventilation. |
| Environmental Precautions | | Do not discharge into the drains, surface waters or ground water directly. |
| Methods and Equipment for | | small spill : absorb with material such as non- |
| Containment and Cleaning Up | | combustible materialwash thoroughly after handling |
| | | Large spills: Dike spills and dispose of in safe area. |
| | | Keep away from sources of ignition and prepare |
| Prevention Measures for | | |
| Prevention Measures for Secondary Accidents | | extinguishing media. Risk of slipping, Spilled material forms slippery floor |
| | | Risk of slipping. Spilled material forms slippery floor. |
| | | |
| Secondary Accidents ection 7 - HANDLING AND ST | | Risk of slipping. Spilled material forms slippery floor. Do not recklessly walk on the spillage. |
| Secondary Accidents | TORAGE Technical Measures | Risk of slipping. Spilled material forms slippery floor. |
| Secondary Accidents ection 7 - HANDLING AND ST | | Risk of slipping. Spilled material forms slippery floor. Do not recklessly walk on the spillage. Provide ventilation system and use necessary personal protective equipment as described in "Section 8 - |

| | | Take precautionary measures against static discharge. |
|---------|---|--|
| | | Use local exhaust ventilation in case of production of fume or mist. Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. |
| | Precautions for Safe Handling | Keep cool. |
| | Harranng | Do not breathe dust/fume/gas/mist/vapours/spray. |
| | | Wear protective gloves/eye protection/face protection. |
| | | Do not eat, drink or smoke when using this product. |
| | Prevents Handling of Incompatible Substances or Mixtures | Wash hands thoroughly after handling. Use only outdoors or in a well-ventilated area. Refer to "Section 10 - STABILITY AND REACTIVITY". |
| Storage | Conditions for Safe Storage | Refer to "Section 10 - STABILITY AND REACTIVITY". |
| | - | Store locked up. Store container tightly closed in well-ventilated place. |

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

| | Japan Administration Level | Exposure Limits (Japan Society for Occupational Health) | Exposure Limits (ACGIH) |
|---|-------------------------------|--|-------------------------------|
| Methyl ethyl ketone | 200ppm | 200ppm(590mg/m3) | TWA 200 ppm, STEL 300 pp |
| 2-Methoxy-1-methylethyl Acetate | _ | - | - |
| (benzothiazol-2- ylthio)succinic acid | - | - | _ |
| Engineering Controls | | Use local exhaust ventila fume or mist. | tion in case of production of |
| | | Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. | |
| | | Use explosion-proof elec from static electrocity. | strical equipment and prevent |
| Personal Protective Equipment | Respiratory Protection | If necessary, wear respir | atory protection. |
| | Hand Protection | Wear protective gloves. | |
| | Eye/Face Protection | Wear eye protection/fac | e protection. |
| | Skin and Body Protection | Wear protective clothing | |
| tion 9 – PHYSICAL AND CH | IEMICAL PROPERTIES | | |
| Physical State | | Liquid | |
| Form | | Liquid | |
| Colour | | Yellow | |
| Odour | | Solvent odor | |
| Melting Point/Freezing Point | | No data available | |
| Boiling Point or Initial Boiling Point and Boiling Ranges | | 79.6 °C | |
| | | No data available | |

1.8vol%

Lower and Upper Explosion Lower Limit Limit / Flammability Limit

| Upper I | |
|---|--|
| Flash Point Auto-Ignition Temperature | −6.5°C (Tag Closed Cup) No data available |
| | |
| Decomposition Temperature | No data available |
| рН | No data available |
| Kinematic Viscosity | No data available |
| Solubility | No data available |
| Partition Coefficient : n− Octanol/Water | 0.26 |
| Vapour Pressure | No data available |
| Density and/or Relative Density | 0.893 |
| Relative Gas Density | No data available |
| Particle Characteristics | No data available |
| as Methyl ethyl ketone | |
| Melting Point/Freezing Point | -86.4°C |
| Boiling Point or Initial | 79.6°C |
| Boiling Point and Boiling Ranges | |
| Density and∕or Relative | 0.8061 |
| Density | |
| Section 10 - STABILITY AND REACTIV | ITY |
| Reactivity | Does not react dangerously under nomal conditions. |
| Chemical Stability | Stable under normal conditions of use. |
| Possibility of Hazardous Reaction | Flammable |
| Conditions to Avoid | There is a risk of explosion due to impacts, friction, flame and other |
| | source of ignition. |
| Incompatible Substances or Mixtures | No data available |
| Hazardous Decomposition | No data available |
| Products Other Data | No data available |
| Other Data | |
| Section 11 – TOXICOLOGICAL INFORM | |
| Acute Toxicity Oral Dermal | Unable to classify due to insufficient data. |
| Inhalati | |
| | Does not fall under gas based on GHS definitions. |
| | (vapour) |
| | Classified as Category 4 since ATE is 2500 to |
| | (dust and mist) |
| | Unable to classify due to insufficient data. |
| Skin Corrosion/Irritation | Classified as Category 2 since the sum of Category 2 ingredients is more than 10%. |
| Serious Eye Damage/Eye Irritation | Classified as Category 2A since the sum of Eye Category 2A is more than 10%. |
| Respiratory Sensitization | Unable to classify due to insufficient data. |
| Skin Sensitization | Classification not possible since lots of the |
| | concentrations of unknown ingredients. |
| Germ Cell Mutagenicity | Unable to classify due to insufficient data. |
| Carcinogenicity | Unable to classify due to insufficient data. |
| Reproductive Toxicity | (Reproductive toxicity) |
| | |

Classification not possible since lots of the concentrations of unknown ingredients. (Reproductive toxicity, effects on or via lactation) Unable to classify due to insufficient data. Classified as Category 2(kidney) since one of the Specific Target Organ Toxicity (Single Exposure) Category 2(kidney) ingredients is more than 10%. Classified as Category 3(narcotic effect) since the sum of Category 3(narcotic effect) ingredients is more than 20%. Classified as Category 3(respiratory tract irritation) since the sum of Category 3(respiratory tract irritation) ingredients is more than 20%. Specific Target Organ Classified as Category 1(nervous system) since one of Toxicity (Repeated the Category 1(nervous system) ingredients is more Exposure) than 10%. Aspiration Hazard Classified as Classification not possible since the kinematic viscosity is unknown. Section 12 - ECOLOGICAL INFORMATION Hazardous to the Aquatic Classification not possible since lots of the Environment. Short-Term concentrations of unknown ingredients. (Acute) Classification not possible since lots of the Hazardous to the Aquatic Environment, Long-Term concentrations of unknown ingredients. (Chronic) Ecotoxicity No data available Persistence No data available **Bioaccumulative Potential** No data available Mobility in Soil No data available Unable to classify due to insufficient data. Hazardous to the Ozone Laver Section 13 - DISPOSAL CONSIDERATIONS Because waste materials such as liquid waste, paper towels used to Residual waste wipe it up, or empty containers are flammable combustible materials, the section on "specially controlled industrial waste(Flammable waste oil)" from the Waste Management and Public Cleaning Law (Waste Management Law) is applicable. Either appropriately process in accordance with Waste Management and Public Cleaning Law, or commission a contractor licensed for transport or disposal of industrial waste requiring special management. Do not let wastewater, etc. used for cleaning machinery or containers flow directly onto the groundor in to the culverts. For waste materials generated by wastewater treatment, incineration, etc. either carry out processingin accordance with the Waste Management and Public Cleaning Law and related laws and regulations, or commission a licensed vendor to do so. When incinerating of waste materials, etc., do not use an incinerator without cleaning equipment, as harmful gas will be generated. Clarify the contents of waste materials and entrust disposal to a waste disposal company. Contaminated containe Empty containers should be treated as industrial wastes and not allowed to contain waste. Section 14 - TRANSPORT INFORMATION International Regulations Conform to the provisions of IMO. Regulatory

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As far as we know, the information that is listed here is accurate. However, the above-mentioned suppliers or their subsidiaries shall not be liable for the accuracy or completeness of the information described above.

Information by Sea

| | UN No. Proper Shipping Name Class Packing Group Marine Pollutant Liquid Substance Transported in Bulk According to MARPOL 73/78, Annex II, the IBC Code | 1210 PRINTING INK RELATED MATERIAL 3 II Not applicable Not applicable |
|--|---|---|
| | Regulatory Information by Air | Conform to the provisions of ICAO/IATA. |
| | UN No. | 1210 |
| | Proper Shipping Name Class | PRINTING INK RELATED MATERIAL 3 |
| | Packing Group | I |
| Regulations in Japan | Regulatory Information by Road | Complies with the Fire Service Act. |
| | Regulatory Information by Sea | Conform to the provisions of the Ship Safety Law. |
| | UN No. | 1210 |
| | Proper Shipping Name Class | PRINTING INK RELATED MATERIAL 3 |
| | Packing Group | П |
| | Marine Pollutant Liquid Substance Transported in Bulk According to MARPOL 73/78, Annex II, the IBC Code | Not applicable Not applicable |
| | Regulatory Information by Air | Conform to the provisions of the Civil Aeronautics Law. |
| | UN No. Proper Shipping Name Class | 1210 PRINTING INK RELATED MATERIAL 3 |
| | Packing Group | I |
| Emergency Response Guide Number | | 130 |
| Section 15 - REGULATORY INF Industrial Safety and Health Act | ORMATION | Ordinance on the Prevention of Organic Solvent Poisoning Paragraph 1 Article 1 part 4 (Second-class organic solvents, etc.), Enforcement Ordinance 2 of Appendix 6 |
| | | the standards for work environment monitoring Article 65 part $2-1$ |
| | | Dangerous or Harmful Substances Subject to Be Indicated their Names, etc. |
| | | (Article 57 part 1 ,Order Article 18 part 1 and 2, Attached Table9) |
| | | Dangerous Substances –Flammable substances(Order Article Appended Table 1 part 4) |
| | | Hazardous Substances to be notified in terms of Whose Names,etc .(Article 57 part 2 ,Order Article 18 part 2-1and part 2, Attached Table9) |
| | | Methyl ethyl ketone (Number: 570) (70%-80%) Materials for special medical examinations and current handling workers(Industrial Safety and Health Act66 2 and Order for Enforcement of Industrial Safety and Health Act Article 22 (i)) |
| Poisonous and Deleterious Substances Control Act | | Not applicable |
| | | |

| Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof | | Not applicable |
|---|--|---|
| Fire Service Act Narcotics and Psychotropics Control Act Foreign Exchange and Foreign Trade Act | | Hazardous Materials Category IV inflammable liquids Class I petroleums non water-soluble Packing Group II raw materials for Narcotics or Psychotropics(Appended Table IV part 9, Order Article 4) Import Trade Control Order Appended Table I part 16 Import Trade Control Order Appended Table II (Import Approval) |
| Ship Safety Law Aviation Law | | Flammable liquids(Order Article 3,Appended Table I) Flammable liquids(Order Article 194,Appended Table I) |
| Section 16 - OTHER INFORMAT | ION | |
| | Industrial Safety and Health Act | Second-class organic solvents, etc.contain more than 5% of Second- class organic solvents. |
| | | In the "15. Applicable laws" column, the materials for which label and SDS will be mandated are also listed. (Substance without a decree number.) Reiwa based on 0111 No. 1 from the Kiankahatsu, on January 11, 2022.) |
| | | 2-butanone and methyl ethyl ketone, MEK and ethyl methyl ketone are the same substances. |
| | Act on the Regulation of Manufacture and Evaluation of Chemical Substances | We have a Priority Assessment Chemical Substance posting threshold of 0.1% or more. |
| | Foreign Exchange and | The posting of a Priority Assessment Chemical Substance in SDS is as of November 2019 as an effort. In law, printing inks are not approved for export |
| | Foreign Trade Act Fire Service Act Poisonous and Deleterious Substances Control Act | The flash point of Class I petroleums is less than 21 $^{\circ}$ c. The deleterious substances is only applicable to the material, and the mixture is non-applicable. |
| | RoHS Specified Substance Concentration | Substances treated as equipment are exempt from this law. Cd<100ppm Pb, Hg, Cr(VI), PBB, PBDE, DEHP, DBP, BBP, DIBP <1000ppm |
| | Allowable concentration Standards Cited Literature | TLV-TWA: Threshold Limit Values-Time Weighted Average STEL (Short Term Exposure Limit JIS Z7253:2019 1) International Chemical Safety Cards |
| | Additional Information about This Product: | 2) National Institute of Technology and Evaluation (NITE), Japan 3) Site for Safe Workplace by Ministry of Health, Labour and Welfare, Japan 4) EZSDS (JCDB) To the best of our knowledge, the information contained herein is accurate. However, neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. |